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D3849-047
Job Sheet 187587



Part No: D3849-047

Job Qty: 4 ea

Part Name: Fwd Heavy-Duty Wearplate, Float Skid Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 1/18/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV F IPP RevA: New issue DD verified by:EC IPP Rev:B 12.09.11 AS PER DWG REV.D DD
VERF:JLM IPP Rev:C 14.11.26 AS PER DWG REV.E DD VERF:JLM IPP REV:D 16.06.17 DWG REV.F DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/18/19	0.00	0.00	Start Up Large Fab-2		
110	Large Fab	4 pcs		1/18/19	0.00	9.76	Large Fab 1		
120	QC	4 pcs		1/18/19	0.00	0.00	QC9		
130	QC	4 pcs		1/18/19	0.00	0.00	QC5		
140	Small Fab	4 pcs		1/18/19	0.00	0.98	Small Fab-5		
150	QC	4 pcs		1/18/19	0.00	0.00	QC5		
160	Packaging	4 pcs		1/18/19	0.00	0.00	Packaging3-1	FP-002	
170	QC21-SA	4 Ea		1/18/19	0.00	0.00	QC21		

Part Op 110 - 1- Weld D3901-041 bar to wearplate as per dwg D3849
Descriptions: 140 - 1- Apply a layer of TEXTURE COATING as per dwg
160 - LOCATION : FG002

BATCH 5144835

JAN 22 2019

01/20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3849-7	Plate	4 Ea (1 ea)	90-Start up Operation	5105245
D3901-041	Wearbar Weldment	4 Ea (1 ea)	90-Start up Operation	5080095

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3849-7	4	7	0
	D3901-041	4	12	0

Part Specifications

Specifications could not be found.

Plex 12/10/18 10:15 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)					
Description Work Order Deviation				Disposition							
				Completed By							
				Lead hand / Supervisor							
				QC / QA Coordinator							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S146137 Part: D3849 - 047 Job No: 187587 Serial No/Batch: S146137 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 01/21/19				☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			